

Processing and curing times BRAWO® epoxy resins

Resin types and areas of use								
BRAWO® Resin type	Processing time saturated liner @ 15°C	approx. curing temperatures and times						
		10°C	20°C	30°C	40°C	50°C	60°C	70°C
		BRAWO® SRR ***)	30 min	4 h	2 h	80 min	50 min	30 min
BRAWO® RR ***)	30 min	6 h	3 h	2 h	1,5 h	75 min	-	-
BRAWO® I	50 min	13 h	6 h	3,5 h	150 min	100 min	70 min	45 min **)
BRAWO® III	3,5 h	24 h	12 h	9 h	6 h	220 min	180 min	140 min **)
BRAWO® TC *)	8 h	-	-	-	-	-	9 h	5 h
BRAWO® HT	70 min @ 20°C	24 h	13 h	6,5 h	3,5 h	140 min	100 min	80 min **)

*) Only usable for BRAWOLINER® 3D DN 300-400

***) Only in combination with BRAWOLINER® HT or with a suitable calibration CIPP

***) Caution: When curing BRAWO® RR and BRAWO® SRR with steam, there is a risk of extreme temperature development as a result of the exothermic resin reaction. Therefore, curing with steam is not recommended.