

BRAWOLINER[®] epoxy resin consumption

BRAWOLINER[®] / BRAWOLINER[®] HT

DN	To achieve a wall thickness of min. 3 mm / 0.12"	
	Roller spacing	BRAWO [®] I US BRAWO [®] III US BRAWO [®] SRR US in lbs / foot
50 (2")	7.0 mm / 0.28"	0.3
70 (3")	8.5 mm / 0.33"	0.5
100 (4")		0.7
125 (5")		0.9
150 (6")		1.1
200 (8")		1.5

BRAWOLINER[®] 3D / BRAWOLINER[®] HT 3D

DN	To achieve a wall thickness of min. 3 mm / 0,12"	
	Roller spacing	BRAWO [®] I US BRAWO [®] III US BRAWO [®] SRR US in lbs / foot
70-100 (3"-4")	10.0 mm / 0.39"	0.6
100-150 (4"-6")	12.0 mm / 0.47"	1.0
150-225 (6"-9")		1.5

BRAWOLINER[®] 3D DN 200-300

DN	To achieve a wall thickness of min. 4.7 mm / 0.18"	
	Roller spacing	BRAWO [®] I US BRAWO [®] III US in lbs / foot
200-300 (8"-12")	14 mm / 0.55"	2.8

BRAWOLINER[®] 3D DN 300-400

DN	To achieve a wall thickness of min. 5.1 mm / 0.2"	
	Roller spacing	BRAWO [®] III US in lbs / foot
300-400 (12"-16")	15.5 mm / 0.61"	4.8

BRAWOLINER[®] XT / BRAWOLINER[®] HT XT

DN	To achieve a wall thickness of min. 4 mm / 0.16"	
	Roller spacing	BRAWO [®] I US BRAWO [®] III US BRAWO [®] SRR US in lbs / foot
100 (4")	11.0 mm / 0.43"	1.1
125 (5")		1.3
150 (6")		1.5
200 (8")		2.1

All statements are to be understood as approximate and are based on values determined by experiment. Variations are possible depending on ambient conditions.