

Resin consumption BRAWOLINER[®] with BRAWO[®] UVPox US

BRAWOLINER[®]

DN	To achieve a wall thickness of min. 3 mm / 0.12"		Reduced wall thickness of min. 2 mm / 0.08" (Inhouse)	
	Roller spacing	BRAWO [®] UVPox US in lbs / foot	Roller spacing	BRAWO [®] UVPox US in lbs / foot
50 (2")			4.0 mm / 0.16"	0.2
70 (3")			6.5 mm / 0.26"	0.4
100 (4")	8.5 mm / 0.33"	0.7	7.0 mm / 0,28"	0.7
125 (5")		0.9		0.9
150 (6")		1.1		1.1
200 (8")		1.5		1.5

BRAWOLINER[®] 3D

DN	To achieve a wall thickness of min. 3 mm / 0.12"		Reduced wall thickness of min. 2 mm / 0.08" (Inhouse)	
	Roller spacing	BRAWO [®] UVPox US in lbs / foot	Roller spacing	BRAWO [®] UVPox US in lbs / foot
70-100 (3"-4")	10.0 mm / 0,39"	0.6	6.5 mm / 0,26"	0.6
100-150 (4"-6")	12.0 mm / 0,4"	1.0	10.0 mm / 0,39"	1.4
150-225 (6"-9")		1.5		2.2
200 – 300 (8"-12")	14.0 mm / 0.55"	2.8		

BRAWOLINER[®] XT

DN	Roller spacing	BRAWO [®] UVPox US in lbs / foot
100	11.0 mm	1.1
125		1.3
150		1.5
200		2,1

All statements are to be understood as approximate and are based on values determined by experiment. Variations are possible depending on ambient conditions.