

BRAWO[®] SYSTEMS

BRAWOLINER[®] epoxy resin consumption

BRAWOLINER[®] / BRAWOLINER[®] HT

DN	To achieve a wall thickness of min. 3 mm / 0.12"	
	Roller spacing	BRAWO [®] I US BRAWO [®] III US BRAWO [®] SRR US in lbs / foot
50 (2")	7.0 mm / 0.28"	0.3
70 (3")	8.5 mm / 0.33"	0.5
100 (4")		0.7
125 (5")		0.9
150 (6")		1.1
200 (8")		1.5

BRAWOLINER[®] 3D / BRAWOLINER[®] HT 3D

DN	To achieve a wall thickness of min. 3 mm / 0.12"	
	Roller spacing	BRAWO [®] I US BRAWO [®] III US BRAWO [®] SRR US in lbs / foot
70-100 (3"-4")	10.0 mm/ 0.39"	0.6
100-150 (4"-6")	12.0 mm / 0.47"	1.0
150-225 (6"-9")		1.6

BRAWOLINER[®] 3D DN 200-300

DN	To achieve a wall thickness of min. 4.7 mm / 0.18"	
	Roller spacing	BRAWO [®] I US BRAWO [®] III US in lbs / foot
200-300 (8"-12")	14 mm / 0.55"	2.8

BRAWOLINER[®] 3D DN 300-400

DN	To achieve a wall thickness of min. 5.1 mm / 0.2"	
	Roller spacing	BRAWO [®] III US in lbs / foot
300-400 (12"-16")	15.5 mm / 0.61"	4.8

BRAWOLINER[®] XT

DN	To achieve a wall thickness of min. 4 mm / 0.16"	
	Roller spacing	BRAWO [®] I US BRAWO [®] III US BRAWO [®] SRR US BRAWO [®] UVPox US in lbs / foot
150 (6")	11.0 mm / 0.43"	1.6
200 (8")		2.1

All statements are to be understood as approximate and are based on values determined by experiment. Variations are possible depending on ambient conditions.