

BRAWO® SYSTEMS

Resin consumption BRAWOLINER® with BRAWO® UVPox US

BRAWOLINER®

DN	To achieve a wall thickness of min. 3 mm / 0.12"		Reduced wall thickness of min. 2 mm / 0.08" (Inhouse)	
	Roller spacing	BRAWO® UVPox US in lbs / foot	Roller spacing	BRAWO® UVPox US in lbs / foot
50 (2")			4.0 mm / 0.16"	0.2
70 (3")			6.5 mm / 0.26"	0.4
100 (4")	8.5 mm / 0.33"	0.7		0.7
125 (5")		0.9	7.0 mm / 0.28"	0.9
150 (6")		1.1		1.1
200 (8")		1.5		1.5

BRAWOLINER® 3D

DN	To achieve a wall thickness of min. 3 mm / 0.12"		Reduced wall thickness of min. 2 mm / 0.08" (Inhouse)	
	Roller spacing	BRAWO® UVPox US in lbs / foot	Roller spacing	BRAWO® UVPox US in lbs / foot
70-100 (3"-4")	10.0 mm / 0.39"	0.6	6.5 mm / 0.26"	0.6
100-150 (4"-6")	12.0 mm / 0.47"	1.0	10.0 mm / 0.39"	1.4
150-225 (6"-9")		1.5		2.2
200 – 300 (8"-12")	14.0 mm / 0.55"	2.8		

BRAWOLINER® XT

DN	Roller spacing	BRAWO® UVPox US in lbs / foot
150 (6")	11.0 mm / 0.43"	1.5
200 (8")		2.1

All statements are to be understood as approximate and are based on values determined by experiment. Variations are possible depending on ambient conditions.